

Approximate Size: 60" x 60"


20515-W
$55 / 8$ yard (includes backing)


20516-B
$11 / 4$ yard


20517-G
$1 / 3$ yard


20517-B
$11 / 2$ yards


20517-R
$11 / 2$ yards


25621-S
1 yard


20400-B
$11 / 4$ yard

Designed by Diane Nagle
Skill Level: Advanced
Materials needed:
20515-W-large block print $5 \frac{5}{8}$ yard (includes backing)
20516-B-white/blue boots $11 / 4$ yard
20517-G -green tone on tone $1 / 3$ yard
20517-B-blue tone on tone $11 / 2$ yards
20517-R-red tone on tone $11 / 2$ yards
25621-S-yellow bubbles 1 yard
20400-B-blue bear scenes $11 / 4$ yard

## Cutting and sewing:

See diagrams for block construction and placement of fabrics.

## Chain Block \# 1

20516-B-Cut 2 strips $21 / 2$ " x width of fabric, subcut into 32- $21 / 2$ " $\times 2$ "rectangles.
20517-R-Cut 1 strip $21 / 2$ " x width of fabric, subcut into 8- $21 / 2$ "squares.
25621-S-Cut 4 strips $11 / 4$ " x width of fabric.
20517-G-Cut 2 strips $1 / 1 / 4$ x width of fabric.
20517-B-Cut 2 strips $1 / 1 / 4$ x width of fabric.
Cut 2 strips $51 / 2 " \mathrm{x}$ width of fabric. Subcut into $32-51 / 2 " \mathrm{x}$ 2 " rectangles.
Sew the 2 yellow and blue $11 / 4$ " strips together lengthwise. Press to dark and subcut 64-11/4"x 2"rectangles. Sew these together, reversing the colors to make 32-4 patch units in blue/yellow.
Repeat this for the yellow/green units.
Now referring to the photo or color diagram charts, sew these 4 patch units to the other cut pieces to form the block. First make the center section, using the red squares, white rectangles and yellow/green 4 patches. Then sew a blue rectangle to two sides of the center unit, and add the blue/yellow 4 patch units to the remaining blue rectangles and sew to top and bottom of the block.


Chain Block \#1 Make 8

## Chain Block \#2

20517-B-Cut 2 strips $31 / 2^{\prime \prime}$ x width of fabric. Subcut into $24--31 / 2$ "x 3 " rectangles.
Cut 2 strips $1 \frac{1}{2 \prime} \mathrm{x}$ width of fabric.
Cut 2 strips $2 \frac{1}{2}$ " x width of fabric. Subcut into $48-2 \frac{1}{2}$ "x 1 " rectangles.
20517-R-Cut 1 strip $31 / 2 " x$ width of fabric. Subcut into
$8-3^{1 / 2}$ "x 3 " rectangles.
Cut 1 strip $1 \frac{1}{2}$ " x width of fabric.
Cut 1 strip $2 \frac{1}{2}$ " x width of fabric. Subcut into $16-2^{1} / 2^{\prime \prime} \mathrm{x} 1$ " rectangles.
25621-S-Cut 6 strips $11 / 2 " x$ width of fabric.
Cut 1 strip 1 " $x$ width of fabric. Subcut into $32-1$ " squares. 20517-G-Cut 4 strips $1 \frac{1}{2}$ " $x$ width of fabric.
Sew strips of the $11 / 2^{\prime \prime}$ blue to the $11 / 2^{\prime \prime}$ strips of yellow lengthwise. Press. Subcut these into $48-1 \frac{1}{2}$ "x $21 / 2$ " rectangles. Sew them together, reversing the colors to make 16-4 patch units. Set the others aside.
Sew the red and yellow $11 / 2^{\prime \prime}$ strips together, subcutting these into $16-1 \frac{1}{2}$ " $\times 2 \frac{1}{2}$ " units. Sew these to the blue/yellow 2 patch units set aside above. These will be the 4 patch units on the red side of the blocks. See diagram. Sew $1-1 \frac{1}{2}$ " yellow strip to 2 green $11 / 2 "$ strips, putting the yellow in the middle. This makes the center strip set. Subcut $8-3^{1 / 2 "} \times 1^{1 / 2 "}$. Repeat, sewing 2 yellow strips on each side of one green strip, making the outside strip sets. Make 2 of these strip sets. Subcut $16-31 / 2$ " $x 1^{1} / 2$ " rectangles. Sew a center strip set to 2 outer strip sets, forming the center 9 patch unit. Refer to the diagram or photo for color placement.
Sew a blue and red $31 / 2$ " $\times 3$ " rectangle to opposite sides of the nine patch unit.
Sew a 1 " yellow square to the end of 32 -blue $2 \frac{1}{2}$ "x 1 " rectangles. Following the diagram, sew the remaining blue and red $21 / 2$ "x 1 " rectangles to one side of the 4 patch units, then add the 1 " yellow/blue rectangle units just sewn to the other side of the 4 patch units. Sew one of these to each end of the remaining blue and red $31 / 2$ "x 3 " rectangles. You should now have 3 rows of units to sew together to complete the block. Follow the photo for color placement of all units.


Chain Block \#2 Make 8

## Center Half Square Triangle Blocks: Make 4

 20400-B-Cut 2 squares $87 / 8$ " and cut once on the diagonal, making 4 half square triangles.20516-B-Cut 2 squares $87 / 8$ " and cut once on the diagonal, making 4 half square triangles.
Sew these together on diagonal, being careful not to stretch fabric. Press.
20517-R-Cut 2 strips $27 / 8$ " x width of fabric. Subcut into
$16-27 / 8$ "squares. Set aside 12 squares for outer half square triangles. Laying a red square on the white corner of the above pieced blocks, sew a diagonal line, trim to $1 / 4$ " seam allowance and press to corner. See blocks diagram. This makes the red triangle on the corner of the blocks.


Center HST blocks (make 4)


Outer HST blocks (make 12)

Outer Half Square Triangle Blocks: Make 12 20515-W-Cut 2 strips $87 / 8 "$, subcut into $6-87 / 8$ "squares, then cut once on the diagonal.
20516-B-Cut 2 strips $87 / 8^{\prime \prime}$, subcut into $6-87 / 8$ "squares, then cut once on the diagonal.
Sew these together on diagonal, being careful not to stretch fabric. Press. Using the remaining red squares from the cutting instructions in the center half square triangles, lay a red square on the large block print corner of the above pieced blocks, sew a diagonal line, trim to $1 / 4 "$ seam allowance and press to corner. See blocks diagram. This makes the red triangle on the corner of the blocks.
Le Moyne Star Blocks: Make 2 red/blue and 2 yellow/ blue blocks
20516-B-Cut 2 strips $27 / 8^{\prime \prime} \times$ width of fabric, subcut into $16-2^{7} / 8^{\prime}$ "squares.
Cut 1 strip $4 \frac{1}{2}$ " x width of fabric. Subcut $4-4 \frac{1}{2}$ "squares. Cut twice on the diagonal.
20517-Cut 2 strips $21 / 8 " \mathrm{x}$ width of fabric. Make a 45 degree angle cut on one end. Subcut 16-3" wide diamonds at the 45 degree line. (Line up ruler at 45 degree angle to make diamond cuts of 3"wide)
20517-Cut 1 strip $2 \frac{1}{8}$ " x width of fabric. Make a 45 degree angle cut on one end. Subcut 8-3" wide diamonds at the 45 degree line. (Line up ruler at 45 degree angle to make diamond cuts of 3 "wide)
25621-S-Cut 1 strip $2 \frac{1}{8}$ " x width of fabric. Make a 45 degree angle cut on one end. Subcut $8-3$ " wide diamonds at the 45 degree line. (Line up ruler at 45 degree angle to make diamond cuts of 3"wide)
There is Y-seaming in this block. Sew a white $2^{7 / 8 \prime}$ " square to a diamond cut, checking diagram for placement of colors. Then sew the alternate color diamond to the other side
of the same diamond, and Y-seam this to the square. The white triangles will be sewn on either side of these two diamonds next. It is easier to sew corner units together, then sew these into half block units and then sew the half blocks together to make one star block. Two blocks will be blue/red diamonds and two will be blue/yellow diamonds. These can also be hand pieced. Care must be taken to stop the seams at $1 / 4$ " from end of seam and back stitching. The center of the star can be pressed open to reduce bulk.


Le Moyne Star make 4
2 colorways each

## Assembling center of quilt:

Following the photo, sew blocks in rows of 6 blocks each in the order shown. Each row will use the blocks in a different rotation and placement. The first row has 2 Le Moyne stars, 2 chain block \#1, and 2 half square triangle blocks using the large block print. Row 2 uses chain block \# 1, \#2 and half square triangle blocks. The center of the quilt in rows 3 and 4 uses the blue scene fabric in the center half square triangle blocks. There will be 6 rows total, after the block rows are made, sew the rows together until the entire center is finished. The quilt center after all rows are sewn together should measure $48^{\prime \prime} \times 48^{\prime \prime}$.
Inner border: 20517R-Cut 5 strips $11 /{ }^{\prime \prime} \mathrm{x}$ width of fabric. Subcut 2 strips $48^{1} / 2^{\prime \prime}$ and sew to sides of quilt. Subcut 2 more strips $501 /{ }^{1 \prime}$ long and sew to top and bottom of quilt.
Border \# 2: 25621-S-Cut 5 strips $11 / 2$ "x width of fabric. Subcut 2 strips $501 / 2$ " and sew to sides of quilt. Subcut 2 strips $521 / 2 "$ long and sew to top and bottom of quilt.
Outer Border: 20400-B-Cut 6 strips $43 / 4$ " $x$ width of fabric. Piece ends and subcut 2 strips $43 / 4$ " x $521 / 2 "$. Sew to sides of the quilt. Subcut 2 strips 61 " and sew to sides of quilt.
Quilt as desired and bind.
Binding: 20517-R-Cut 7 strips $21 / 2$ " x width of fabric. Sew end to end and bind quilt.

